## Laser vs scriber - VIN marking



Laserhead:	Scribing head with clamping mechanism
Weight: approx.15kg small robot/manipu- lator/balancer	Weight: ca.50-70kg large robot/manipula- tor/balancer
Standard always the same product	Special Solution dependent on machine builder
Clamping (contactless)	Clamping (high lateral forces)
Robot: no clamping necessary	Robot: body clamping
Manipulator: position clamping	Manipulator: body clamping
Balancer: position clamping	Balancer: body clamping
No counter position/anvil necessary	Counter position/anvil necessary
Mixed operation (strut dome, seat crossmember)	Mixed operation (strut dome, seat crossmember)
Possible with standard product	Possible with complex special solution
Hard materials no problem	Hard materials lead to needle breakage
Depth 0,2mm – 0,3mm can be mapped easily	Depth 0,2mm incl. elevation
PLC software	SPS software
Standard, integrated ProfiSafe connection	Special solution, additional costs
System costs ca. 145.000 €	System costs from 150.000 €
Typeface: perfect	Typeface: OK
Laser protection class 4: system manufacturer achieves class 1 with local laser protection	Not applicable
Marking time max. 15 s (FH7mm DIN1451 17 char-	Marking time min. 15 s (FH7mm DIN1451 17 char-
acters + 2 special characters)	acters + 2 special characters)
Low maintenance no needle breakage check nec-	Tool wear (scribing needle) needle breakage
essary	check useful
Application: body in white, paint body	Application: body in white, paint body
Frame contract possible (standard product)	Frame contract difficult (special solution)