trotec

Laser and Rotary Materials 2022

valid from 01/2022



SETTING NEW STANDARDS

The ideal material for each application!

Trotec offers solutions for almost all requirements in the field of engraving, cutting and marking. High-quality, innovative laser system solutions as well as highest standard consumables form this outstanding portfolio. We aim to assist our customers improve profitability and productivity by supplying Trotec materials which offer superior results first time, offering additional services such as our in house ‚cut to size' service and providing a one stop shop solution, allowing our clients to purchase all their products via one call or email.

We are proud to be manufacturer of a full range of Trotec laminates that is completed by additional high-quality products of selected suppliers. We want to make you more profitable by benefitting from this advantages:

- Engrave efficiently with fewer passes
- Little residue exposed while engraving
- No sticky edges after laser cutting
- Minimal cleaning required
- Consistency in quality and colours
- Highly durable materials

Any color deviations between the images shown in the catalog and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

Please find our latest product range on our website.



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How to Read this Catalog

Sheet sizes & tolerances:

Sheet sizes are indicated in each product group description. Note: Minor dimension/ color deviations can occur per batch (production-related).

When ordering full sheets, please consider the following tolerances:

TroLase, TroLase Metallic, TroLase Metallic Plus, TroLase Reverse, TroLase ADA Signage, TroLase Thins, TroLase Textures, TroPly, TroPly Metallic Plus, TroPly Satins, TroPly Ultra, TroPly Ultra Reverse
Tolerances: width ± 1,5 mm;
length ± 3 mm

LaserWood
Tolerances: width and length: ± 1 mm
Thickness: -0,3 mm; + 0,5 mm

TroLase Lights
Tolerances: width +3 mm; -0 mm;
length +6 mm; -0 mm

TroGlass Series
Tolerances: width ± 3 mm;
length ± 3 mm
thickness (according to ISO 7823-1):
- gauge 3 mm: ± 0,7 mm
- gauge 4 mm: ± 0,8 mm
- gauge 5 mm: ± 0,9 mm
- gauge 6 mm: ±1 mm
- gauge 8 mm: ± 1,2 mm
- gauge 10 mm: ± 1,4 mm
- gauge 15 mm: ± 1,9 mm
- gauge 20 mm: ± 2,4 mm

Icon legend

Laser material
Plastic sheets made of acrylic are perfectly used for laser processing (laser engraving and laser cutting).

Rotary material
This material is suitable for processing with mechanical engraving devices.

Reverse engraving
This material is engraved from the back using mirrored graphics. The engraved area can be infilled or backlit to enhance the contast against the colored background.

Front engraving
This material is engraved from the front side.

Exterior use
This material is UV-resistant and suitable for outdoor use. Of course, it can also be used for indoor applications.

Indoor use
This material is suitable for interior applications.

Adhesive possible
Adhesive backing can be applied on selected materials.

UV-Print-Icon
This material is especially suitable for UV/ digital printing.

Grey Icons
All symbols in grey mean that the respective application does not apply.

Cut to size legend

Cut to size
Articles of this product group can be ordered cut to your individual size.

Round corners
Articles of this product group can be ordered with rounded corners. Choose a radius and if the curve should look inside or outside.

Hole drilling
Articles of this product group can be drilled in various diametres.

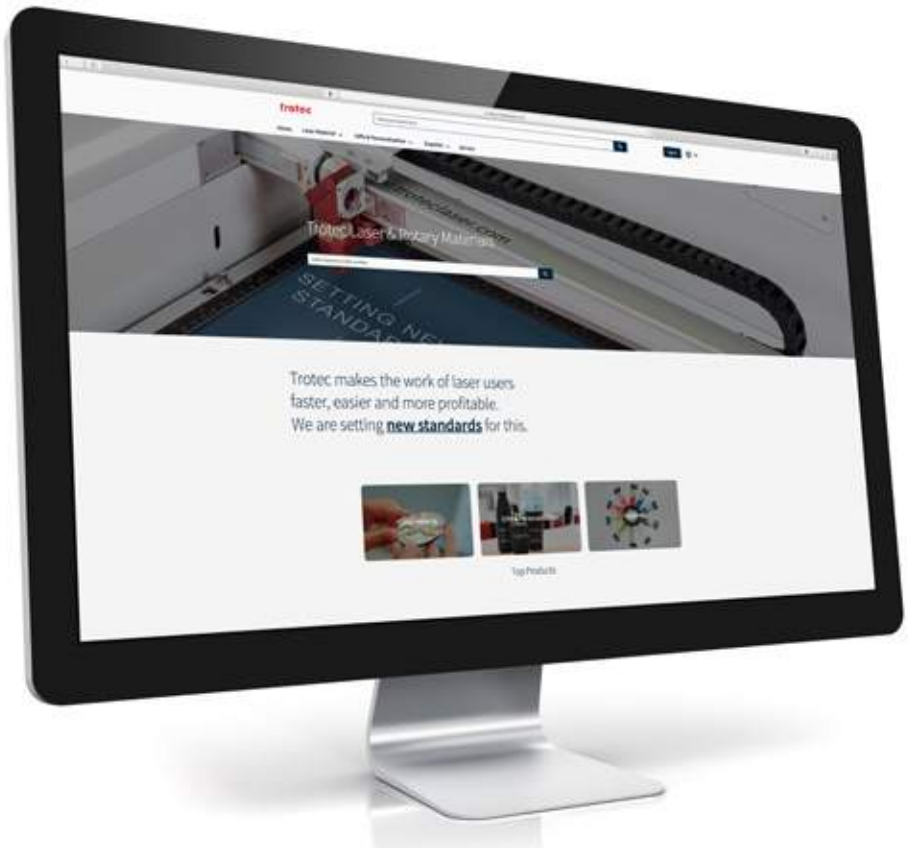
Bevelled edges
Articles of this product group can be ordered with bevelled edges.



Welcome to Our Webshop

You can quickly and easily purchase our high-quality laser and engraving materials online in our webshop at
www.shop.troteclaser.com

In our webshop you will find a comprehensive assortment of products, up-to-date information about our materials, usage and processing tips, and practical sample instructions.



Count on fast delivery.

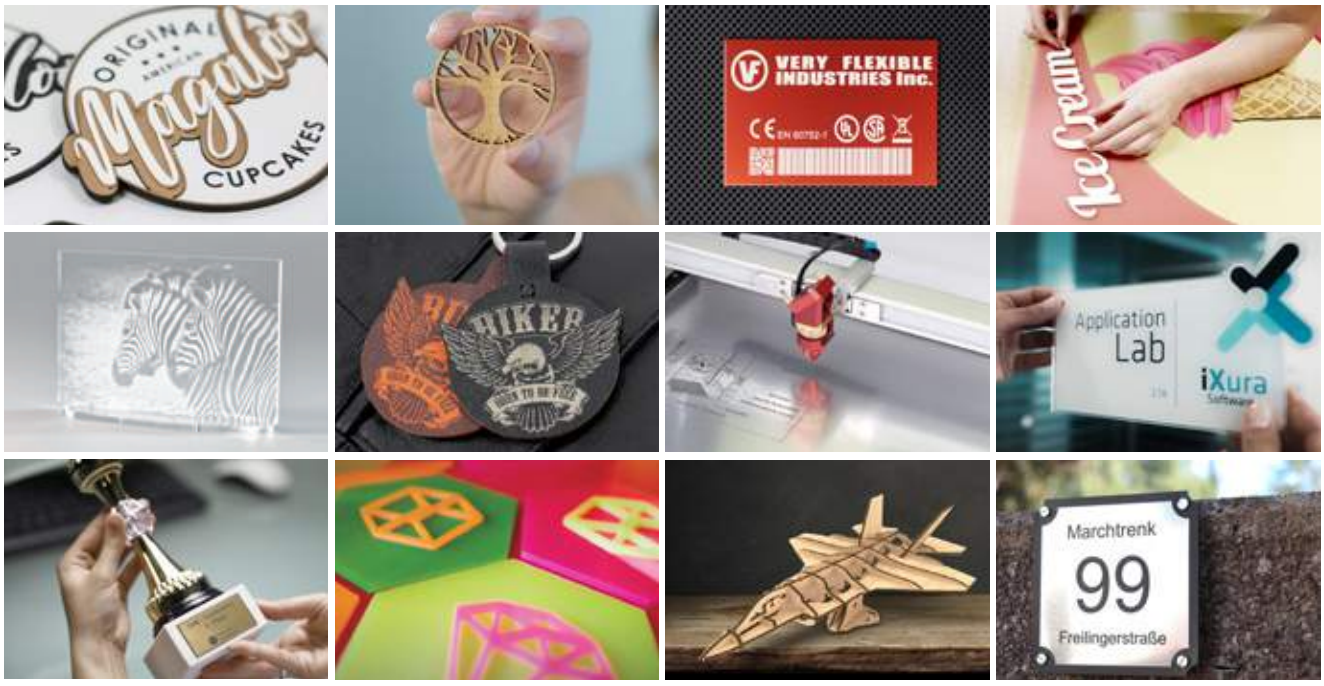
Have a complete overview of your online orders.

Order around the clock.

Benefit from the tips and tricks of our experts.

Learn exclusively about new products and offers.

Collect TroPoints and receive your discount.





TroLase Serie

Trotec's laserable plastics are specifically designed for high-performance laser and rotary engraving. They have a micro surfaced coating on a high-quality extruded core, which allows for detailed engravings at a high production speed. Materials are combined with a low residue characteristic, which distinctly reduces your overall processing time and increases productivity. All products are carefully tested and optimised for your cost-saving, high-quality daily use. Our quality makes you more efficient and profitable. Within the Trotec laser and rotary materials portfolio, you will find a wide range of various colors, effects, gauges and wear and tear characteristics suitable for nearly any application.

Please note our stockkeeping tips on our webshop.


ORIGINAL
AMERICAN

TroLase



Material Features

Material: modified acrylic, color coated, 2 ply / 3 ply
Finish: matte, gloss
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- UV-resistant, acrylic based material
- Detailed engraving at high production speed
- Superior composition minimizes residue and reduces need for cleaning
- Ideal for interior and exterior signs, badges, trophy plates, industrial signs

Cut to size service

White/Red
0,8 L206-203 86585
1,6 L206-206 71584
3,2 L206-209 86591

White/Blue
0,8 L205-203 134776
1,6 L205-206 71565

White/Black
0,8 L204-203 86561
1,6 L204-206 71546
3,2 L204-209 71549

Red/White
0,8 L602-203 86565
1,6 L602-206 71828
3,2 L602-209 71831

Blue/White
0,8 L512-203 86581
1,6 L512-206 71782
3,2 L512-209 86582

Black/White
0,8 L402-203 86563
1,6 L402-206 71747
3,2 L402-209 71750

Burgundy/White
1,6 L622-206 71852

Sky Blue/Yellow
1,6 L517-206 132759

Smoke Grey/White
0,8 L312-203 163177
1,6 L312-206 71614

Orange/White
0,8 L612-203 86564
1,6 L612-206 71841

Sapphire/White
0,8 L502-203 86594
1,6 L502-206 71772

Dark Brown/White
0,8 L842-203 163176
1,6 L842-206 71909

Orange/Black
0,8 L614-203 111627
1,6 L614-206 71846

Navy Blue/White
1,6 L552-206 71796

English Walnut/White
1,6 L192-206 71515

Red/Black
1,6 L604-206 71835

Purple/White
1,6 L582-206 71804

Black/Red
1,6 L406-206 71756



Pink/Black
1,6 L664-206
86593



Green/White
0,8 L932-203
86596
1,6 L932-206
71946
3,2 L932-209
91696



Black/Silver
1,6 L413-206
86587



Pink/White
1,6 L662-206
86588



Celadon Green/White
1,6 L972-206
71955



Gloss Black/White
1,6 L422-206
86580



Yellow/Red
1,6 L706-206
86590



Evergreen/White
0,8 L912-203
86586
1,6 L912-206
71937
3,2 L912-209
86592



Black/Gold
1,6 L417-206
71759



Yellow/Black
0,8 L704-203
86562
1,6 L704-206
71864
3,2 L704-209
86566



Almond/Black
1,6 L854-206
71911



Gloss Black/Gold
1,6 L427-206
86589



Light Blue/White
0,8 L562-203
127938
1,6 L562-206
71800

3 Ply



White/Black/White
1,6 L204-306
91640
3,2 L204-309
91644



Black/White/Black
3,2 L402-309
91645

TroLase Metallic Plus



Material Features

Material: modified acrylic, color coated, 2 ply
Finish: brushed metal
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Acrylic based material with an authentic metallic finish
- Thin top layer enables detailed engraving at high production speed
- Cost-effective, time-saving alternative to metal engraving
- Suitable for outdoor use, signs, badges, trophy plates, safety signs, funeral plates

Cut to size service



Brushed Stainless Steel/Black

0,8	LMT+314-203	87112
1,6	LMT+314-206	71615
3,2	LMT+314-209	87106



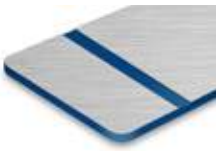
Brushed Bright Nickel/Black

1,6	LMT+364-206	87116
3,2	LMT+364-209	87135



Brushed Copper/ Black

0,8	LMT+864-203	87136
1,6	LMT+864-206	87114
3,2	LMT+864-209	87141



Brushed Stainless Steel/Blue

0,8	LMT+315-203	87137
1,6	LMT+315-206	87117
3,2	LMT+315-209	87139



Brushed Stainless Steel/Red

0,8	LMT+316-203	87145
1,6	LMT+316-206	87118
3,2	LMT+316-209	87146



Brushed Gold/Black

0,8	LMT+764-203	87115
1,6	LMT+764-206	71893
3,2	LMT+764-209	87108

TroLase Metallic



Material Features

Material: modified acrylic, color coated, 2 ply
Finish: brushed metal, smooth
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Acrylic based laminate
- Authentic metallic finish
- Enables detailed engraving
- For interior signs, badges, trophy plates, safety signs or funeral plates

Cut to size service



Smooth Gold/Black

0,8	LMT714-203	86661
1,6	LMT714-206	86599
3,2	LMT714-209	86662



Brushed Aluminum/ Black

0,8	LMT354-203	86632
1,6	LMT354-206	71700
3,2	LMT354-209	86634



Brushed Copper/ Black

0,8	LMT894-203	86660
1,6	LMT894-206	71931



Brushed Gold/Black

0,8	LMT734-203	86602
1,6	LMT734-206	71881
3,2	LMT734-209	92076



Brushed Silver/Black

0,8	LMT334-203	86619
1,6	LMT334-206	71625
3,2	LMT334-209	86658



Brushed Deep Bronze/Black

1,6	LMT884-206	86648



European Gold/Black

0,8	LMT754-203	86600
1,6	LMT754-206	71889
3,2	LMT754-209	86649



Smooth Silver/Black

0,8	LMT344-203	86598
1,6	LMT344-206	86597
3,2	LMT344-209	86656

TroLase Reverse



Material Features

Material: modified acrylic, reverse color coated, 2 ply
Finish: matte, gloss (gold and silver), brushed
Engraving depth: 0,08 mm
Cutting method: laser, saw
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Transparent acrylic fascia with a colored coating on the reverse side
- Mirror-inverted engraving on the reverse side
- Fill engraved area with your choice of acrylic paint
- Perfect for multi-colored interior and exterior signs, safety signs, promotional and display signage

Cut to size service





Matte/Red
1,6 LR601-206
71810

Matte/Ivory
1,6 LR221-206
86557



Matte/Silver
1,6 LR341-206
71632



Matte/Blue
1,6 LR511-206
71773



Matte/Black
0,5 LR401-202
129011
1,6 LR401-206
71732



Matte/Gold
1,6 LR711-206
71873



Matte/Green
1,6 LR931-206
86556



Matte/Yellow
1,6 LR701-206
71853

Matte/White
0,5 LR201-202
129010
1,6 LR201-206
71521



Brushed/Silver
1,6 LR351-206
71684



Gloss/Silver
1,6 LR340-206
71630



Gloss/Gold
1,6 LR710-206
71872

TroLase ADA Signage



Material Features

Material: modified acrylic, 1 ply
Finish: matte
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/1*	1220 x 610 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Solid, dyed, acrylic based material for indoor and outdoor use
- Popular material for the production of braille and tactile signage
- Ideal for cutting out letters and for creating 3-dimensional signs
- Thinner options are a popular medium for architectural model making

Cut to size service





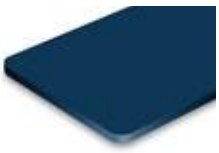
Red

0,8	LS601-103	71806
1,6	LS601-106	71807
3,2	LS601-109	86532



Blue

0,8	LS501-103	71767
1,6	LS501-106	71768
3,2	LS501-109	86534



Marine Blue*

1,6	LS502-106	86514



Black

0,8	LS401-103	71727
1,0	LS401-104	86504
1,6	LS401-106	71729
3,2	LS401-109	71730



Bright White

0,8	LS204-103	71526
1,0	LS204-104	86412
1,6	LS204-106	71527
3,2	LS204-109	71528



White*

0,8	LS201-103	71519
1,0	LS201-104	86411
1,6	LS201-106	86506



Silver*

0,8	LS304-103	86517



Yellow

1,6	LS701-106	86526



Green

1,6	LS901-106	86523
3,2	LS901-109	126542



Clear

0,8	LS101-103	71505
1,6	LS101-106	71507

TroLase Thins



Material Features

Material: modified acrylic, color coated, 1 ply / 2 ply
Finish: matte, gloss, brushed metal
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1245 x 614 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Extremely flexible and ideally suited for curved surfaces
- Acrylic base and thin foiled surface enable detailed engravings
- Elegant engravings for interior signs, badges, trophy and award plates as well as industrial signage
- Solid single ply white and black options are a proven medium for 3D model makers

Cut to size service





Brushed Gold/Black
0,5 LT734-202
86537



Brushed Copper/ Black
0,5 LT894-202
71927



Yellow/Black
0,5 LT744-202
71854



European Gold/ Black
0,5 LT754-202
71885



Brushed Silver/Black
0,5 LT334-202
86544



Red/White
0,5 LT602-202
71814



Trophy Gold/Black
0,5 LT794-202
86539



Trophy Silver/ Black
0,5 LT394-202
86541



Blue/White
0,5 LT512-202
71774



Deep Bronze/ Black
0,5 LT884-202
71917



Smooth Silver/Black
0,5 LT344-202
86543



Black/White
0,5 LT402-202
71735



Brushed Aluminum/ Black
0,5 LT354-202
71688



White/Black
0,5 LT204-202
71529



Gloss Black/ Silver
0,5 LT423-202
71760



Black/Gold
0,5 LT417-202
71757



Black/Silver
0,5 LT413-202
91642



Celestial Blue/Gold
0,5 LT577-202
86540



Port Wine/Gold
0,5 LT677-202
86552

1 ply



White single ply
0,5 LT202-102
86542



Black single ply
0,5 LT404-102
86545

TroLase Textures



Material Features

Material: modified acrylic (core and cap), 1 ply / 2 ply
Finish: textured matte
Engraving depth: 0,18 mm
Cutting method: laser, saw, guillotine
Sheet size:

1/1	1220 x 610 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Extra durability and scratch resistance due to textured acrylic cap
- Textured, matt surface is non-reflective and easy to clean
- UV- and weather-resistant material for demanding evironments
- Ideal for industrial applications, signs in harsh environments, safety signs, control panels

Cut to size service



Red/White
1,6 LTX642-206 87322
3,2 LTX642-209 87355



Royal Blue/White
1,6 LTX592-206 87323
3,2 LTX592-209 87340



Black/White
1,6 LTX422-206 87326
3,2 LTX422-209 87346



White/Red
1,6 LTX246-206 87339



White/Blue
1,6 LTX205-206 87347



White/Black
1,6 LTX244-206 87316
3,2 LTX244-209 87344



Yellow/Black
1,6 LTX774-206 87330



Sapphire/White
1,6 LTX503-206 87331



Ash Grey/Black
1,6 LTX374-206 87341

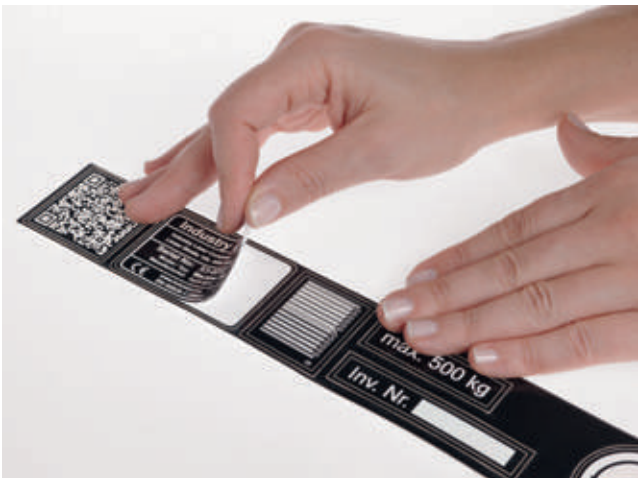


Green/White
1,6 LTX962-206 87338
3,2 LTX962-209 123648

1 ply

Transparent
1,6 LTX101-106 111626

TroLase Lights



Material Features

Material: PET-foil, 2 ply
Finish: gloss, brushed metal
Engraving depth: 0,04 mm
Cutting method: laser, guillotine
Sheet size: 600 x 305 mm

- Highly flexible and robust film with an adhesive coating on the reverse
- Adheres perfectly to various materials such as metals, plastic, rubber, and wood
- Popular material in industry and commerce
- Perfect for labels, stickers, badges as well as for trophy plates

Cut to size service





Smooth Gold/Black
0,1 LL74-201
71875



Brushed Silver/Black
0,1 LL63-201
71621



White/Black
0,1 LL62-201
71531



Brushed Brass/Black
0,1 LL64-201
71891



Smooth Silver/Black
0,1 LL73-201
71641



Yellow/Black
0,1 LL68-201
86554



Brushed Bronze/Black
0,1 LL69-201
71919



Black/Silver
0,1 LL75-201
71762



Black/White
0,1 LL61-201
71738



Black/Gold
0,1 LL65-201
71765

TroLase Foil



Material Features

Material: modified acrylic foil, 2 ply
Finish: matte, gloss, metallic
Engraving depth: 0,04 mm
Cutting method: laser, guillotine
Sheet size: 610 x 305 mm

- Thin, two-layer, flexible engraving material featuring a micro surfaced coating on an acrylic core
- It comes with an adhesive backing and is UV stable
- Allows for special editing options, such as kiss-cutting, to simplify the work process
- Ideal for trophy and industrial labeling, functional signage and custom stickers

Cut to size service















White/Black
0,2 139687



Green/White
0,2 139691



Gold brushed/Black
0,2 139695



Red/White
0,2 139688



Yellow/Black
0,2 139692



Copper brushed/Black
0,2 139696



Blue/White
0,2 139689



Stainless steel brushed/ Black
0,2 139693



Black matte/White
0,2 139685



Nickel brushed/Black
0,2 139694



Black glossy/White
0,2 139686

LaserFlex



Material Features

Material: polyurethan foil on transfer film
Finish: matte
Engraving depth: 0,04 mm
Cutting method: laser, guillotine
Sheet size: 420 x 297 mm (A3)

- Suited for customising textiles
- Finest details with intricate motifs can be achieved
- To be applied to textiles using a transfer press
- Ideal for T-shirts, fabric bags, cotton, polyester, blended fabrics
- Less suitable for nylon and coated textiles

Cut to size service

White
0,1 LF200
65905



Red
0,1 LF600
65942



Black
0,1 LF400
65938

LaserFlex has been specially designed to not only be cut but also to be weeded by laser. This means that it is no longer necessary to mechanically remove excess material between graphics and letters or along edges.

Recommended transfer conditions:
- Temperature: 165 °C
- Duration: 17 seconds

LaserFlex film can be washed at up to 60 °C. Any residues can be removed by washing.

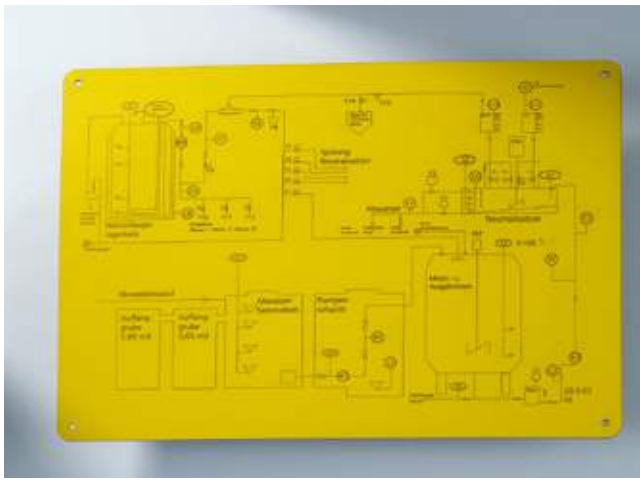
TroPly Series

Our rotary engraving materials features a range of products for multiple applications. Product properties range from thin surfaces for intricate detail engraving up to strong, robust surfaces used in more demanding environments. Some of Trotec's TroPly materials also have a reflection-free surface, which allows for clear and easy-to-read designs to be created from even the smallest engraved images.




Karine Louis
Café Vis à Vis
Resto'Lounge & Coffee bar

TroPly



Material Features

Material: ABS, 2 ply / 3 ply
Finish: matte
Engraving depth: 0,08 mm
Cutting method: saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Features a thin surface coating
- The reflection-free surface allows clear and easy-to-read designs
- An ideal choice for an array of interior applications, particularly when a high degree of detail is required
- Perfect for information and safety signs, trophy plates as well as for badges

Cut to size service





Yellow/Black
0,8 P744-203 86676
1,6 P744-206 71883



White/Black
0,8 P204-203 86664
1,6 P204-206 71534



Red/White
1,6 P602-206 71818



Blue/White
1,6 P512-206 71777



Navy blue/White
1,6 P552-206 71795



Light Blue/White
1,6 P562-206 71799



Green/White
1,6 P932-206 71940



Black/White
0,8 P402-203 86665
1,6 P402-206 71742

3 ply



White/Black/White
3,2 P204-309 71554

TroPly Metallic Plus



Material Features

Material: ABS, 2 ply
Finish: brushed and smooth metal
Engraving depth: 0,08 mm
Cutting method: saw, guillotine
Sheet size:

1/1	1245 x 616 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Metallic effect laminate with a scratch resistant top coating
- Features a special protective layer
- Particularly resistant to scratches and wear
- Suitable for trophy and funeral plates, information and interior signs

Cut to size service





Brushed Gold/Black
0,8 PMT+734-203 159966
1,6 PMT+734-206 71880



Brushed Silver/Black
1,6 PMT+334-206 71624



Smooth Silver/Black
0,8 PMT+344-203 159964
1,6 PMT+344-206 71644



Brushed European Gold/Black
1,6 PMT+754-206 71888



Brushed Aluminum/ Black
0,8 PMT+354-203 159965
1,6 PMT+354-206 71699

TroPly Ultra



Material Features

Material: multi surface impact acrylic, 1 ply / 2 ply / 3 ply
Finish: matte, gloss
Engraving depth: 0,30 mm
Cutting method: saw, guillotine
Sheet size:

1/1	1220 x 610 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Acrylic laminate for internal and external applications
- Ideal solution for harsh environment with a thicker cap
- This thicker cap offers resistance to abrasion
- Perfect for external professional signage, plant labels and safety signs

Cut to size service

matte



White/Red
1,6 PU206-206 91723
3,2 PU206-209 91736



Blue/White
1,6 PU512-206 91725
3,2 PU512-209 91734



White/Black
1,6 PU204-206 91715
3,2 PU204-209 91730



Red/White
1,6 PU602-206 91716
3,2 PU602-209 91733



Sapphire/White
1,6 PU562-206 91721



Black/White
1,6 PU402-206 91718
3,2 PU402-209 91731



Ruby/White
3,2 PU632-209 91735



Yellow/Black
1,6 PU704-206 91726
3,2 PU704-209 91738



Vintage Gold/Black
1,6 PU774-206 91720



Bright Green/White
1,6 PU932-206 91724



Safety Yellow/Black
1,6 PU794-206 91719



Vintage Silver/Black
1,6 PU384-206 91717
3,2 PU384-209 91737



Hunter Green/White
1,6 PU992-206 91728



White/Blue
1,6 PU205-206 91727



Black/Gold
1,6 PU417-206 91729



Polar White/Black
1,6 PU234-206 104841

gloss



Red/White
1,6 PH602-206 91793
3,2 PH602-209 91813



White/Black
1,6 PH204-206 91790
3,2 PH204-209 91811



Vintage-Silver/ Black
1,6 PH384-206 91794
3,2 PH384-209 91812



Black/White
1,6 PH402-206 91791
3,2 PH402-209 91816



Safety Yellow/Black
1,6 PH794-206 91795
3,2 PH794-209 91823



Vintage-Gold/ Black
1,6 PH774-206 91792
3,2 PH774-209 91815



White/Red
1,6 PH206-206 91799
3,2 PH206-209 91819



Blue/White
1,6 PH512-206 91797
3,2 PH512-209 91822



Black/Gold
1,6 PH417-206 91805



Green/White
1,6 PH932-206 91803
3,2 PH932-209 91824



Sapphire/White
1,6 PH562-206 91796



Polar White/Black
1,6 PH234-206 104864



Pine Green/White
1,6 PH962-206 91800



White/Blue
1,6 PH205-206 91798



Yellow/Black
1,6 PH704-206 91806
3,2 PH704-209 91817

1 ply (one side matte and one side gloss)

Clear single ply
0,8 PUR101-103 91697
1,0 PUR101-104 91698
1,6 PUR101-106 91699
3,2 PUR101-109 91712

3 ply (one side matte and one side gloss)



Red/White/Red
1,6 PH602-306 91808



White/Black/White
1,6 PH204-306 91804
3,2 PH204-309 91820



Black/White/Black
3,2 PH402-309 91818

TroPly Ultra Reverse



Material Features

Material: Laminated impact acrylic, 2 ply
Finish: matte, gloss
Engraving depth: 0,30 mm
Cutting method: saw, guillotine
Sheet size:

1/1	1220 x 610 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Transparent acrylic glass with a coating on the back
- A transparent image is created by engraving the colored back, which can then be filled with different colors
- UV stable and weather-proof material
- Suitable for indoor and outdoor use

Cut to size service

matte

Clear/White
1,6 PUR201-206 91700
3,2 PUR201-209 91713



Clear/Sapphire
1,6 PUR561-206 91702



Clear/Black
1,6 PUR401-206 91701
3,2 PUR401-209 91711



Clear/Vintage Silver
1,6 PUR371-206 91703

gloss

Clear/White
1,6 PHR200-206 91771
3,2 PHR200-209 91777



Clear/Yellow
3,2 PHR700-209 91787



Clear/Green
1,6 PHR900-206 91775
3,2 PHR900-209 91784

Clear/Ivory
3,2 PHR230-209 91782



Clear/Sapphire
3,2 PHR560-209 91783



Clear/Teal Green
3,2 PHR910-209 91786



Clear/Black
1,6 PHR400-206 91773
3,2 PHR400-209 91778



Clear/Red
1,6 PHR600-206 91772
3,2 PHR600-209 91780



Clear/Burgundy
3,2 PHR630-209 91785

TroPly Satins



Material Features

Material: Acrylic cap / ABS core, 2 ply
Finish: gloss-brushed
Engraving depth: 0,30 mm
Cutting method: saw, guillotine
Sheet size:

1/1	1220 x 610 mm
1/2	610 x 610 mm
1/4	610 x 305 mm

- Interior laminate available in an extensive color range
- Supplied as standard with a brushed finish
- The solid cap offers a highly durable and scratch resistant surface
- Ideally suited to internal signage, nameplates, key tags and personal identification

Cut to size service





Red/White
1,6 PS602-206
91745



Polar White/Black
1,6 PS234-206
91742



Blue/White
1,6 PS512-206
91746



Yellow/Black
1,6 PS704-206
91743



Black/White
1,6 PS402-206
91747



Green/White
1,6 PS932-206
91755



Orange/White
1,6 PS612-206
91757

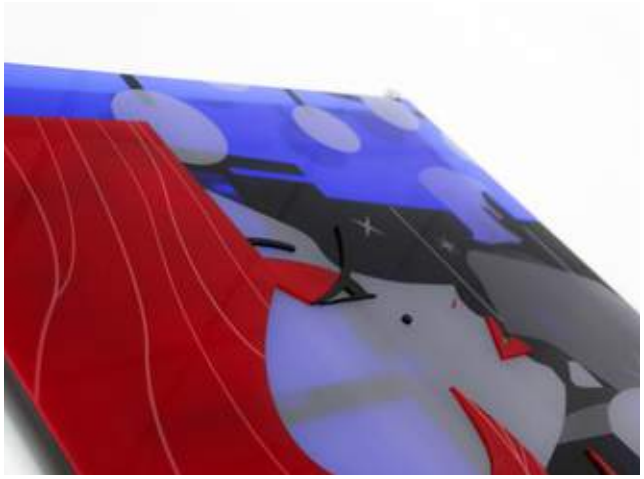


TroGlass Series

Our TroGlass acrylic series is available in an extensive assortment of colors, in variations of transparent, fluorescent, translucent and non-transparent, as well as different surface structures. The transparent, fluorescent and translucent colors offer constant light transmission superior to similar glass colors. The wide range of colors and different surface characteristics make Trotec's acrylic glass the number 1 choice for outstanding and eye-catching applications.
Please consider: thickness tolerances according to the table on page 2.



TroGlass Color Gloss



Material Features

Material: cast acrylic
Finish: gloss
Translucency: transparent, fluorescent, translucent, non-transparent
Cutting method: laser, saw
Sheet size:
1/1 1216 x 606 mm (metallic: 1224 x 610 mm)
1/2 606 x 606 mm (metallic: 610 x 610 mm)
1/4 606 x 301 mm (metallic: 610 x 303 mm)

- Constant light transmission superior to similar glass colors
- Glossy finish on both material sides
- High impact resistance
- Shop fitting, interior design or illumination and lighting are typical applications

Cut to size service

transparent

Glass Look
3,0 117143

Red
3,0 117131

Ice Blue
3,0 117132

Yellow
3,0 117129

Green
3,0 117139

Blue
3,0 117133

Orange
3,0 117130

Dark Green
3,0 117140

- Perfect light transmission with up to 92 % in clear version - better than that of glass
- Impact resistance 8 to 10 times higher than glass
- Elegant polished finish when laser cut
- High resistance to external agents and UV rays for defined products
- UV stable and weatherproof
- Easy to work with (laser cut/engrave, bend, glue, thermoforming, milling)

fluorescent

Green fluorescent
3,0 117137



Red fluorescent
3,0 117136

Ice Blue fluorescent
3,0 117138

non-transparent



White
3,0 117070



Grey
3,0 117127



Black
3,0 117128

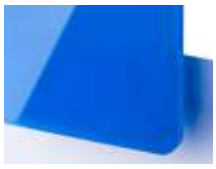
translucent



White
3,0 117069



Fuchsia
3,0 117105



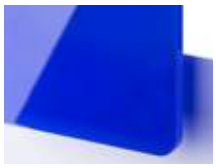
Sky Blue
3,0 117125



Yellow
3,0 117071



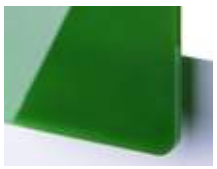
Green
3,0 117123



Blue
3,0 117126



Orange
3,0 117103



Dark Green
3,0 117124



Lilac
3,0 117141



Red
3,0 117104

metallic outdoor use



Gold
3,0 **129875**



Silver
3,0 **129877**

metallic indoor use



Bright Silver
3,0 129878



Anthracite-Silver
3,0 129879

TroGlass Satins



Material Features

Material: cast acrylic
Finish: matte
Translucency: translucent, non-transparent
Cutting method: laser, saw
Sheet size:

1/1	1216 x 606 mm
1/2	606 x 606 mm
1/4	606 x 301 mm

- Satin surface on both sheet sides
- Elegant and soft feeling and appearance
- High light transmission
- Ideal for illumination and backlighted signs, POS displays, interior design

Cut to size service

Translucent

Clear
3,0 117034

Light Pink
3,0 117037

Blue
3,0 117040

Yellow
3,0 117052

Fuchsia
3,0 117068

Aquamarine
3,0 117035

Bright Orange
3,0 117054

Violet
3,0 117041

Lemon Green
3,0 117057

Red
3,0 117038

Non-transparent



White
3,0 117055



Black
3,0 117059

Night & Day



Night & Day
3,0 117147

LED



White matte
3,0 117208

Special Product TroGlass Night & Day: allows the creation of sophisticated signs, giving the possibility of having 2 colors in the same product:

- black when not backlighted
- bright when the sign is backlighted

TroGlass LED is an optimised cast acrylic sheet, developed to adjust itself to the particularity of LED lighting:

- Colors are formulated to meet the wavelength of LEDs: the sheets maintain the same color tone with backlights being turned on and off.
- It allows a high light transmission. The strong diffusion characteristics eliminate spot effects.

TroGlass Reverse



Material Features

Material: Cast acrylic with back-coating, 2 ply
Finish: gloss
Engraving depth: 0,08 mm
Cutting method: laser, saw
Sheet size:

1/1	1228 x 610 mm
1/2	610 x 610 mm
1/4	610 x 304 mm

- Transparent acrylic with a colored coating on the reverse side
- Reverse engraved areas can be infilled with colors or backlighted
- Black backing reduces cleaning time and enhances depth of color
- Ideal for multi-colored interior and exterior signs, safety signs, promotional and display signage

Cut to size service

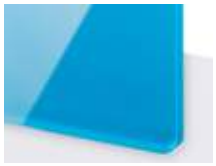
Gloss/White

3,0	TG4-200	20625
5,0	TG5-200	20632



Gloss/Red

3,0	TG4-600	20630
5,0	TG5-600	20636



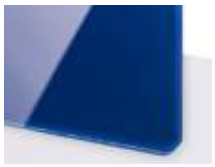
Gloss/Light Blue

3,0	TG4-510	119381
5,0	TG5-510	119393



Gloss/Green

3,0	TG4-931	65005
5,0	TG5-931	65008



Gloss/Blue

3,0	TG4-500	20629
5,0	TG5-500	20635



Gloss/Gold

3,0	TG4-710	20631
5,0	TG5-710	20637



Gloss/Silver

3,0	TG4-330	20627
5,0	TG5-330	20633



Gloss/Bronze Gold

3,0	TG4-700	119375
5,0	TG5-700	119377



Gloss/Black

3,0	TG4-400	20628
5,0	TG5-400	20634

TroGlass Mirror



Material Features

Material: extruded acrylic
Finish: gloss, mirroring
Cutting method: laser, saw
Sheet size:

1/1	1220 x 610 mm
1/2	608 x 610 mm
1/4	608 x 303 mm

- TroGlass Mirror is an extruded acrylic glass with a reflective surface
- Perfect alternative to real glass mirror because they are lighter and have a higher breakage resistance
- Mirror-inverted engraving on the reverse side
- Used for wall decorations, jewellery, displays, interior design, ..

Cut to size service



Silver
2,9 144081



Gold
2,9 144142



Rosé gold
2,9 144143

TroGlass Clear



Material Features

Material: cast acrylic, 1 ply
Finish: gloss
Cutting method: laser, saw
Thickness and sheet sizes (mm):

	1/1	1/2	1/4
2 - 5, 10, 15, 20:	1216 x 606	606 x 606	606 x 301
6, 8:	1200 x 598	598 x 598	598 x 297

- Perfect optical clarity and therefore great alternative to glass
- Formable, UV-stable and hard-wearing
- Polished laser cut edges, no post-processing necessary
- Ideal for interior and exterior signs, promotional & display signage

Cut to size service



Clear
20,0 166528



Clear
15,0 166527



Clear
10,0 166526



Clear
8,0 121865



Clear
6,0 121863



Clear
5,0 121862



Clear
4,0 121801



Clear
3,0 121800



Clear
2,0 5266

TroGlass XT



Material Features

Material: extruded acrylic, 1 ply
Finish: gloss
Cutting method: laser, saw
Sheet size:

1/1	1216 x 606 mm
1/2	606 x 606 mm
1/4	606 x 301 mm

- Transparent, extruded acrylic glass with low thickness tolerance
- Fantastic light transmission and excellent resistance to outdoor weathering
- Material of choice when high thickness accuracy is of utmost importance
- Used for POS displays, signage, model making and for pluggable constructions

Cut to size service



Clear
5,0 162787



Clear
3,0 162785



Clear
2,0 163463

TroGlitter



Material Features

Material: cast acrylic
Finish: gloss
Cutting method: laser, saw
Sheet size:

1/1	1020 x 600 mm
1/2	510 x 600 mm
1/4	510 x 300 mm

- Cast acrylic in which glitter particles are evenly distributed throughout the material
- Glitter Acrylic offers massive opportunities for creative minds and designers, and they can explore new visual effects
- Offered in a variety of colors, and the material is color stable with no bleaching or fading
- Ideal for sales displays, novelties or even lettering applications

Cut to size service



Red
3,0 153705



Black
3,0 144645



Silver
3,0 144640



Dark Red
3,0 144643



Blue
3,0 144646



Gold
3,0 144641



Pink
3,0 144644



Green
3,0 153706

TroGlass Pastel



Material Features

Material: cast acrylic
Finish: matte, gloss
Translucency: opak, intransparent
Cutting method: laser, saw
Sheet size:

1/1	1216 x 606 mm
1/2	606 x 606 mm
1/4	606 x 301 mm

- Flexibility of use due to one gloss and one matte side
- Excellent physical properties of cast acrylic sheet
- Material is color stable with no bleaching or fading
- Typical applications are: visual communication & retail, interior design, shop fitting

Cut to size service





Mint
3,0 160823



Yellow
3,0 160825



Orange •
3,0 160828



Lilac
3,0 160824



Turquois
3,0 176307



Light Blue
3,0 160829



Raspberry
3,0 176304



Lavender
3,0 176306



Pink
3,0 160826

- as long as stock lasts

TroGlass Neon



Material Features

Material: cast acrylic
Finish: gloss
Cutting method: laser, saw
Sheet size:

1/1	1216 x 606 mm
1/2	606 x 606 mm
1/4	606 x 301 mm

- Combines the advantages of opalescence and striking fluorescence
- Also the optimum properties such as excellent resistance to outdoor weathering make this product attractive
- Create unique, fashionable accessories of your own, POS displays, merchandising solutions or special gift toppers
- Bring your products to life with this cast acrylic glass and make powerful statements!

Cut to size service



Pink
3,0 162490



Orange
3,0 162512



Yellow •
3,0 162491



Green
3,0 162513

- as long as stock lasts

Notes

Metal

Trotec offers metal products for both laser engraving and mechanical engraving. One product group is the anodized aluminum, which features a protective anodised coating that remains intact during laser processing. The image contrast is caused by the removal of the colored coating and almost photographic qualities can be achieved. Additionally, a detailed white engraved image is created. We offer metal for engraving in different colors and also with a matte or a gloss surface.




30110-30
trotec
www.trotec-materials.com | www.troteclaser.com

Anodized Aluminum



Material Features

Material: anodized aluminum
Finish: matte, gloss
Cutting method: saw, guillotine
Sheet size: 1000 x 500 mm

- Suitable for both for engraving with a CO_2 laser and with mechanical engraving devices
- Image contrast is caused by the removal of the colored coating
- Almost photographic qualities can be achieved
- Please consider that the Standard Line is less robust due to the thinner anodized coating
- Typical applications are type plates, signs with advertising impact and ID tags

Cut to size service

Premium Line



Aluminum Satin Silver matte

0,5	30105-00 5277
1,0	30110-00 3503
1,5	30115-00 3544
2,0	30120-00 4256
3,0	30130-00 4806



Black matte

0,5	30105-10 4671
1,0	30110-10 3504
1,5	30115-10 3545
2,0	30120-10 4187
3,0	30130-10 9075



Green matte

0,5	30105-40 34356
1,0	30110-40 3509
1,5	30115-40 3548
2,0	30120-40 4185
3,0	30130-40 65331



Nickel Silver matte

0,5	30105-50 65308
1,0	30110-50 3540
1,5	30115-50 3549
2,0	30120-50 65320
3,0	30130-50 65326



Gold matte

0,5	30105-60 65310
1,0	30110-60 3541
1,5	30115-60 3560
2,0	30120-60 4184
3,0	30130-60 15890



Blue matte

0,5	30105-30 4447
1,0	30110-30 3508
1,5	30115-30 3547
2,0	30120-30 4186
3,0	30130-30 65332



Stainless Steel matte

1,0	30110-90 12659
1,5	30115-90 4603
2,0	30120-90 13667



Red matte

0,5	30105-20 34357
1,0	30110-20 3505
1,5	30115-20 3546
2,0	30120-20 4763
3,0	30130-20 65333



Aluminum Satin Silver gloss

1,0	30210-00	3563
1,5	30215-00	3582
2,0	30220-00	4483



Nickel Silver gloss

1,0	30210-50	3568
1,5	30215-50	3588
2,0	30220-50	65301



Black gloss

1,0	30210-10	3564
1,5	30215-10	3583
2,0	30220-10	46422



Green gloss

1,0	30210-40	3567
1,5	30215-40	3587
2,0	30220-40	65304



Gold gloss

1,0	30210-60	3569
1,5	30215-60	3589
2,0	30220-60	4760



Red gloss

1,0	30210-20	3565
1,5	30215-20	3585
2,0	30220-20	65307



Blue gloss

1,0	30210-30	3566
1,5	30215-30	3586
2,0	30220-30	65306

Standard Line



Standard natural

1,0	122787

During the manufacturing process of a whole panel, two small spots are created at the edge where the material is not covered with an anodized layer.

DuraBlack®



Material Features

Material: anodized aluminum
Finish: matte
Cutting method: saw, guillotine
Sheet size: 508 x 609 mm

- Coated aluminum with a black surface
- Can be marked in white with a CO_2 laser
- Particularly resistant to environmental influences (weathering, salt water, chemicals, etc.)
- Conforms with various industrial and military standards, including MIL-STD 130N, A-A-50271 (MIL-P-514D) and MIL-STD-15024F, Type L

Cut to size service



Black matte
0,5 77795

AlumaMark®



Material Features

Material: anodized aluminum
Finish: matte
Cutting method: saw, guillotine
Sheet size: [1] 508 x 609 mm
[2] 305 x 508 mm

- Coated aluminum
- Can be marked in black with a CO_2 laser
- Even lower laser power levels can create a high-contrast engraving
- Typically used for interior signs, name plates, badges, trophy signs and labels

Cut to size service



Satin Gold [1]
0,5 3948



Satin Silver [1]
0,5 3947



Mirror Gold [2]
0,5 47639



Mirror Silver [2]
0,5 47638

Stainless Steel



Material Features

Material: stainless steel - NIRO ISO 1.4301/ AISI 304 brushed
Finish: brushed
Cutting method: guillotine
Sheet size: 1000 x 500 mm

- Provides excellent corrosion resistance
- Highly resistant to mechanical and chemical stresses, as well as high and variable temperatures
- Allows for permanent, black markings with a CO_2 laser in combination with markSolid, or direct with a fibre laser
- Try our cut-to-size service for stainless steel

Cut to size service



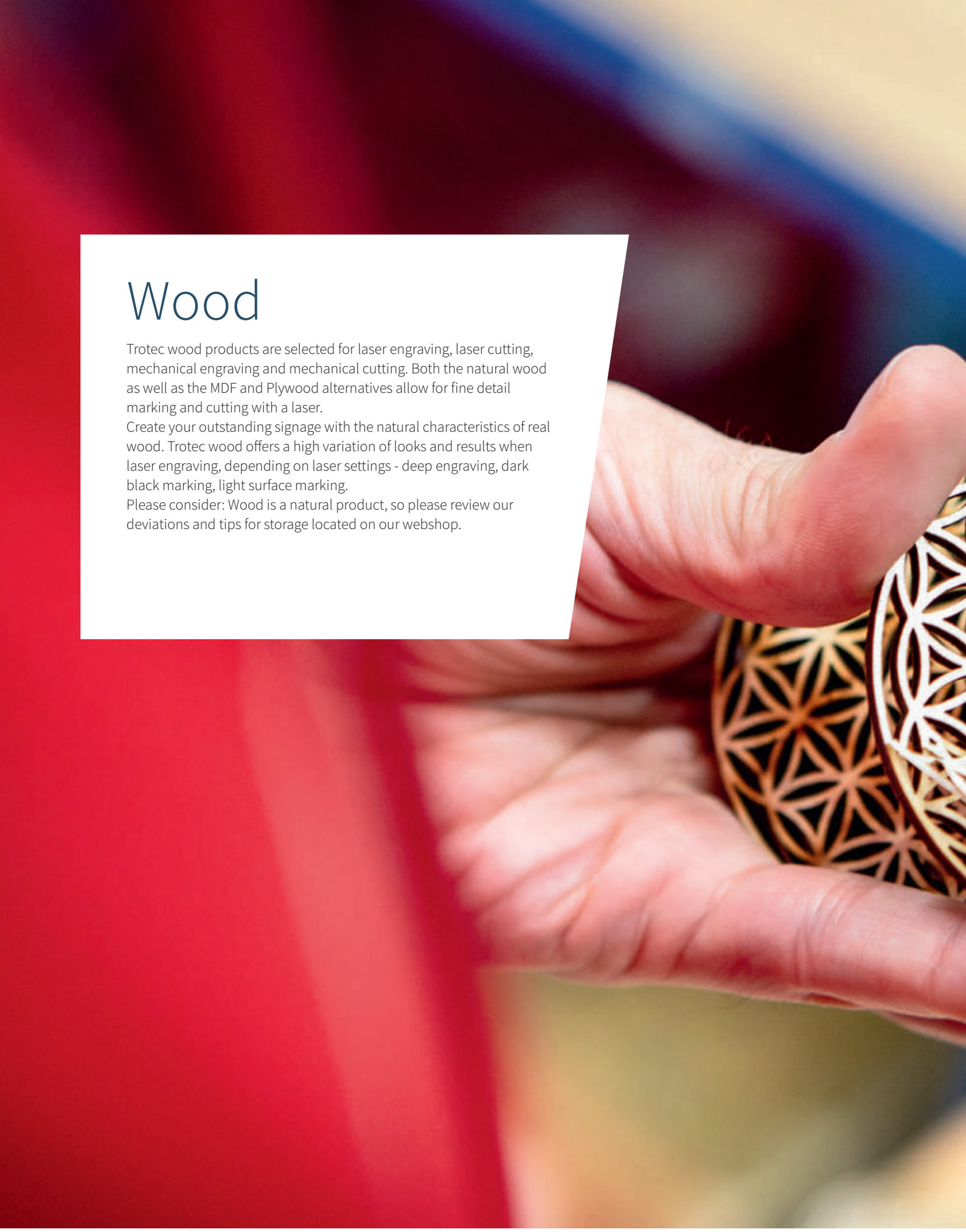
NIRO 1.4301
Brushed
0,8 146041

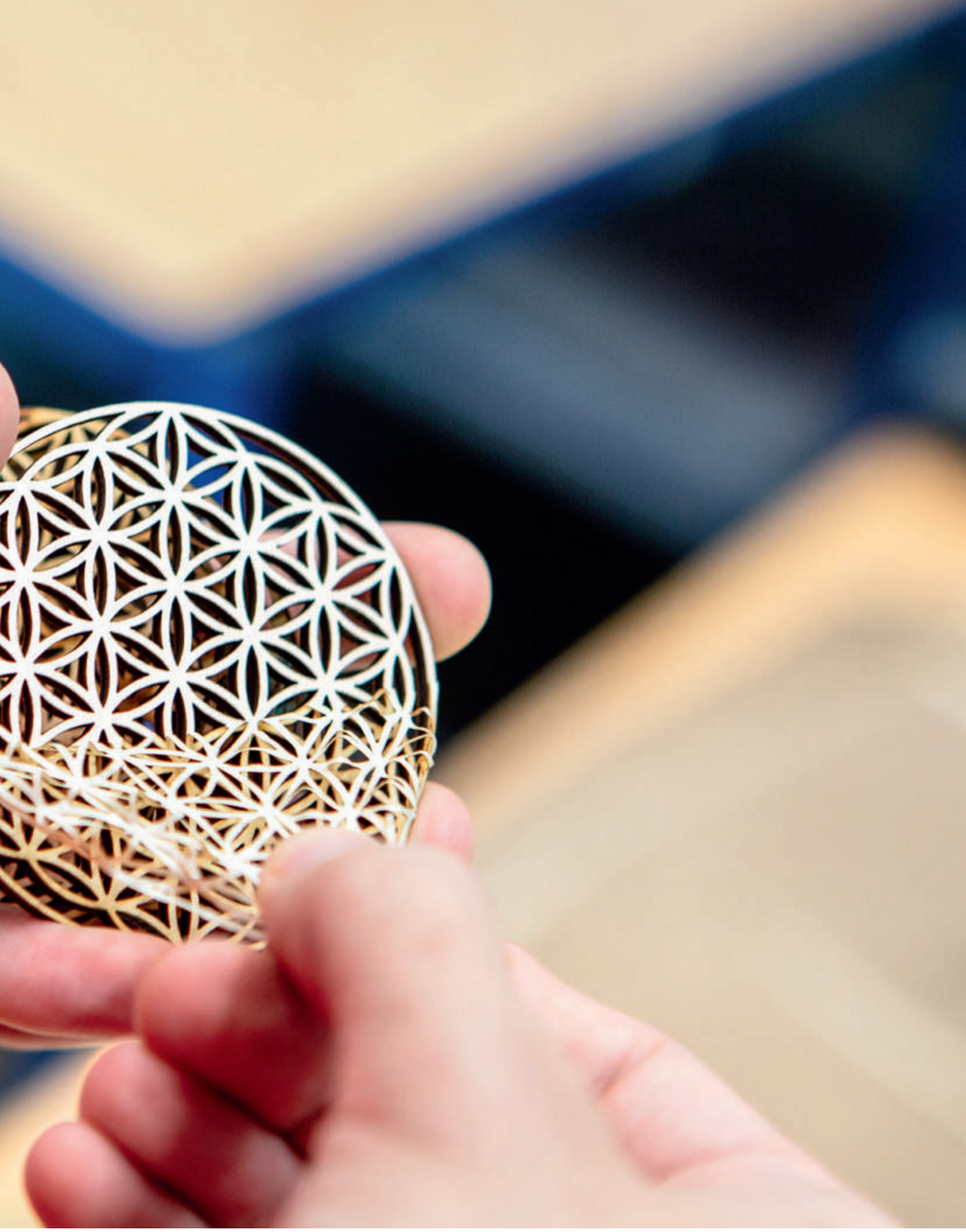
For a black laser engraving on blank stainless steel using a CO_2 laser we recommend the use of our marking solutions (e.g. markSolid spray/paste). Alternatively, a black marking can be created with a fiber laser.

Notes

Wood

Trotec wood products are selected for laser engraving, laser cutting, mechanical engraving and mechanical cutting. Both the natural wood as well as the MDF and Plywood alternatives allow for fine detail marking and cutting with a laser.
Create your outstanding signage with the natural characteristics of real wood. Trotec wood offers a high variation of looks and results when laser engraving, depending on laser settings - deep engraving, dark black marking, light surface marking.
Please consider: Wood is a natural product, so please review our deviations and tips for storage located on our webshop.





Solid Wood



Material Features

Material: solid wood
Finish: smooth, matte and lacquered surface
Cutting method: saw, laser
Sheet size: 600 x 300 mm

- Ideally suited for the requirements of laser processing
- Smooth, matte surface offers an authentic high quality appearance and durability
- Can be used for a multitude of applications such as small interior signage, interior decorations, fashion accessories and promotional giftware

Cut to size service





Maple
5,0 120182



Cherry
5,0 120185



Alder
5,0 120184



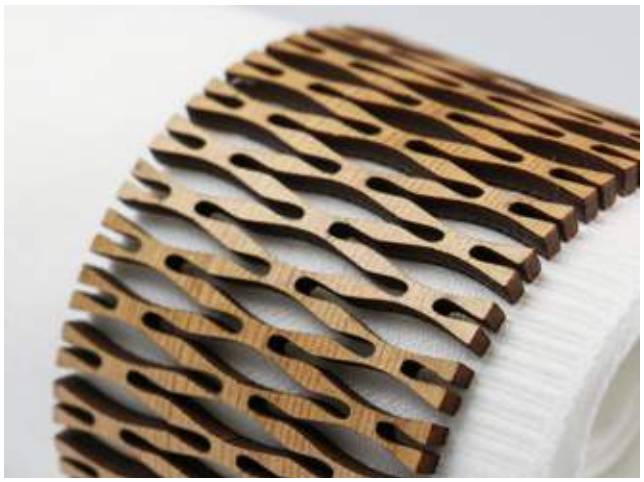
Oak
5,0 120183



Walnut
5,0 120186

Wood is a living, natural material and each panel is unique. Differences in structure and appearance within a panel can occur. We recommend to allow time for the wood acclimatise to its new environment before processing. Storage should be in an area with constant temperature/humidity.

Wood Veneer



Material Features

Material: Veneered wood sheets
Finish: smooth, matte and lacquered surface
Cutting method: saw, laser
Sheet size: 600 x 300 mm

- Elegant, smooth, matte surface
- It comes with a fibre board core
- Real wood laminated on both sides
- Suitable for a wide range of applications - interior signs, gifts, architectural model making, arts and crafts

Cut to size service





Cherry
3,0 119801



Maple
3,0 119798



Oak
3,0 154946



Bamboo
3,0 119799



Walnut
3,0 119952



Birch
3,0 119800

Wood is a living, natural material and each panel is unique. Differences in structure and appearance within a panel can occur. We recommend to allow time for the wood acclimatise to its new environment before processing. Storage should be in an area with constant temperature/humidity.

Plywood



Material Features

Material: Plywood poplar
Finish: untreated
Cutting method: laser, saw
Sheet size: 600 x 300 mm (pack of 10)

- Combines lightweight characteristics with improved dimensional stability
- Untreated, bright surface
- Ideal for architectural model making, prototyping, giftware, toys, arts and crafts, furniture

Cut to size service



600 x 300 mm
3,0 68987

6,0 68990

Wood is a living, natural material and each panel is unique. Differences in structure and appearance within a panel can occur. We recommend to allow time for the wood acclimatise to its new environment before processing. Storage should be in an area with constant temperature/humidity.

MDF



Material Features

Material: MDF
Finish: untreated
Cutting method: laser, saw
Sheet size: 1220 x 600 mm
600 x 300 mm (pack of 10)

- Smooth surface quality
- Furniture grade MDF
- Homogenous fibre structure
- Great results even in fine-detail laser cutting due to high fibre density
- Ideal for architectural model making, prototyping, giftware, toys, arts and crafts

Cut to size service



1220 x 600 mm
3,0 68995
6,0 120164



600 x 300 mm
3,0 68996
6,0 119957

Wood is a living, natural material and each panel is unique. Differences in structure and appearance within a panel can occur. We recommend to allow time for the wood acclimatise to its new environment before processing. Storage should be in an area with constant temperature/humidity.

TroCraft Eco



Material Features

Material: natural cellulose
Finish: untreated
Cutting method: saw, laser
Sheet size: 600 x 300 mm (pack of 5)

- Laser material made of recyclable resources - out of pure cellulose fiber
- Produced without using additives, is fully biodegradable and emission-free
- Create sustainable toys, interiors or applications for furniture making, vehicle construction and tool making

Cut to size service



1,0	145324
1,5	145325
3,0	145326

LaserCork



Material Features

Material: Cork
Finish: untreated
Cutting method: saw, laser
Sheet size: 600 x 300 mm (pack of 5)

- Natural, environmentally friendly laser material
- The fine grain structure and the beautiful dark brown engraving make LaserCork suitable for many different creative, decorative or functional applications with a natural touch
- Relatively low laser power is sufficient for cutting our LaserCork
- LaserCork is the perfect laser material for coasters and wall decorations such as a world map or pin board

Cut to size service



0,8	150638
1,5	150640
3,0	150641

Notes

LaserLeather



Material Features

Material: 100% PU leather
Finish: matte
Cutting method: saw, guillotine
Sheet size: 813 x 508 mm (pack of 5)

- High-quality two-tone artificial leather with a smooth surface for an excellent touch
- Even very fine engravings reveal the second color layer well
- Specially selected color combinations offer a wide range of use
- From bags, backpacks, labels, jewelry, or a stylish pencil roll - it can be transformed into many unique items due to its easy processing

Cut to size service



Black/White gold
0,65 165274



Brown/Black
0,65 165276



Brown/Orange
0,65 165277



Black/Blue
0,65 165279



Berry/Red
0,65 165278



Silver/Red
0,65 165280

Paper

LaserPaper is a laser-friendly paper available in a variety of shades and gsm weights, which produces outstanding results when printed, laser cut and laser engraved. Trotec‘s LaserPaper has been carefully selected to produce a high level of color contrast when laser engraved as well as a crisp, clean edge when laser cut. LaserPaper is incredibly versatile and can be used for a multitude of applications, such as invitations, brochures, business cards, scrap booking, greeting cards and more.





LaserPaper Colors



Material Features

Material: paper
Finish: matte
Sheet size: DIN A3 (297 x 420 mm)
Package quantity: 10 per pack

- Especially suitable for laser processing
- It is non-fading and easily folds and bends to create shapes
- Cutting this paper with a laser allows for filigree patterns and fine details to be created without any burned marks
- Typical applications are greeting or invitations cards, table decorations, book covers and promotional printing

Cut to size service



Metals Galvanized
300 g/m² 132545



Cottage Red
300 g/m² 132552



Black
380 g/m² 132547



Metals Gold Leaf
300 g/m² 132546



Blue
250 g/m² 132548



Slate Grey
300 g/m² 132551



Dark Blue
270 g/m² 132544

LaserPaper Wood



Material Features

Material: Real Birch or Cherry wood on paper backing
Finish: matte
Sheet size: DIN A3 (297 x 420 mm)
Package quantity: 10 per pack

- Features a real wood surface with a white cardboard backing
- Carefully designed to produce a high level of contrast when laser engraved, and a crisp clean edge when laser cut
- Combine print and laser cut for unique artwork
- Promotional printing, invitation cards and table decorations are typical applications

Cut to size service



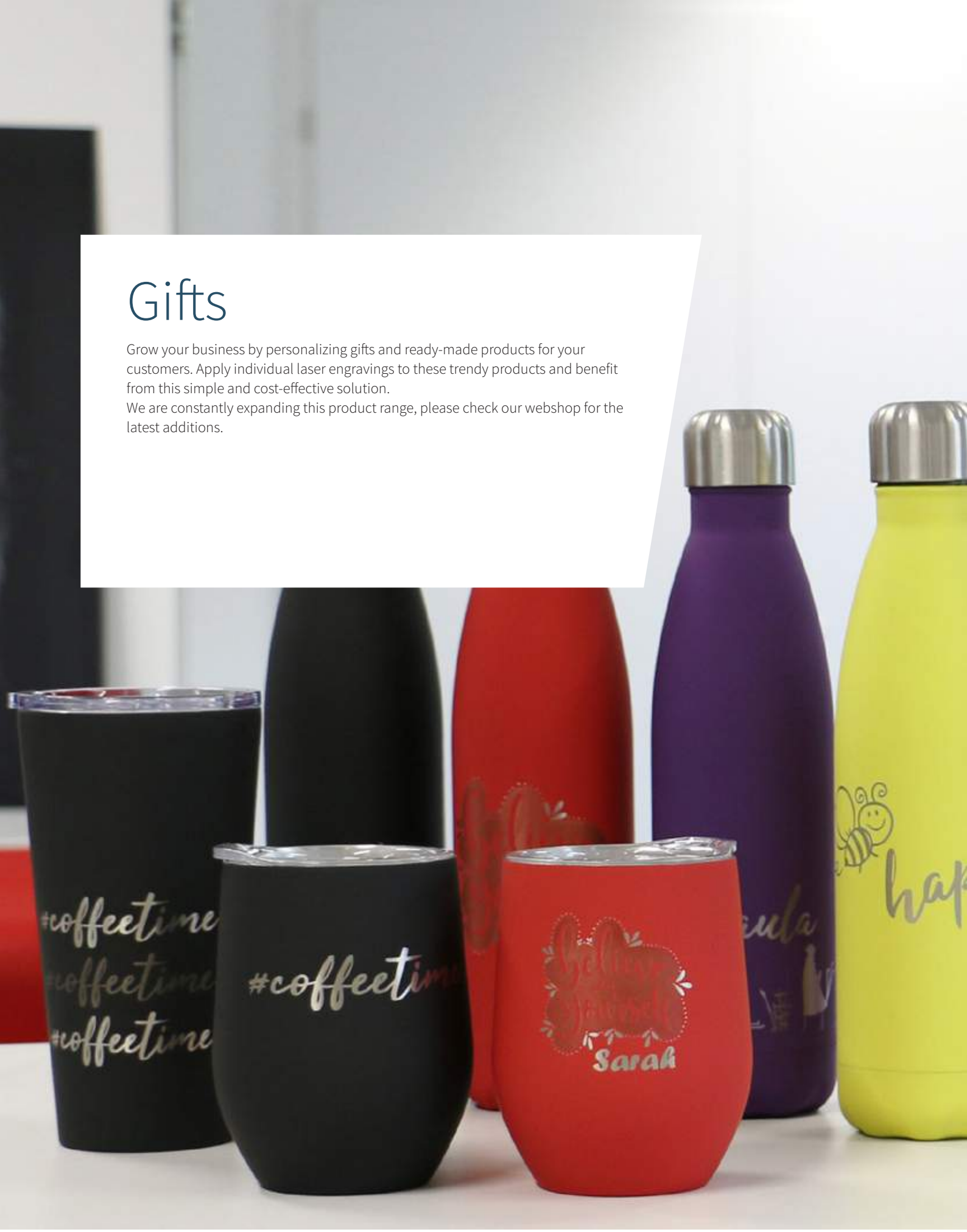
Birch
Wood Veneer
310 g/m² 132542



Cherry
Wood Veneer
310 g/m² 132543

Gifts

Grow your business by personalizing gifts and ready-made products for your customers. Apply individual laser engravings to these trendy products and benefit from this simple and cost-effective solution.
We are constantly expanding this product range, please check our webshop for the latest additions.




Dream
BIG
little
Mermaid
Julia
Julia
Adrian

Laserable Bottles



Material Features

Material: high-grade 304 stainless steel
Finish: matte, soft
Capacity: 500 ml

- Made of high-grade 304 stainless steel with a colored coating that is perfect for laser engraving
- Double-walled vacuum insulation keeps ice cold drinks cool up to 24 hours, hot drinks keep their temperature up to 12 hours
- Whether skiing, at work or on the beach - you want these modern bottles with you at every moment
- Notes: The bottles are not recommended for dishwasher cleaning. Please check our website for latest colors.

Soft



Yellow
500 ml 163878



Green
500 ml 163879



Navy
500 ml 163880



Turquoise
500 ml 163881



Plum
500 ml 163902



Red
500 ml 163903



Powder Pink
500 ml 163904



Black
500 ml 163910

Matte



Orange
500 ml 150276



Blue
500 ml 150277

For optimal results, we recommend a CO_2 laser.

Magic Series – Mugs and Bottles



Material Features

Material: high-grade 304 stainless steel
Finish: glitter
Capacity: 360 ml, 500 ml

- These fancy bottles and mugs come with a colored glitter coating that can be easily laser engraved
- Creative and cost-effective personalization solution
- Thanks to the double-walled vacuum insulation and the closures, our glitter bottles are suitable for everyday use
- Notes: The bottles are not recommended for dishwasher cleaning. Please check our website for latest colors.

Laserable Mugs



Pink glitter
360 ml 163915



Gold glitter
360 ml 163916



Silver glitter
360 ml 163917



Mint glitter
360 ml 163918

Laserable Bottles



Pink glitter
500 ml 163908



Gold glitter
500 ml 163905



Silver glitter
500 ml 163906



Mint glitter
500 ml 163909

For optimal results, we recommend a CO_2 laser.

Laserable Mugs & Tumblers



Material Features

Material: high-grade 304 stainless steel
Finish: soft
Capacity: 360 ml, 480 ml

- Whether for coffee, tea or a cold lemonade - these mugs and tumblers made of high-grade 304 stainless steel are the product of choice
- Equipped with a lid with lock
- Double-walled vacuum insulation keeps hot drinks their temperature up to 4 hours, ice cold drinks cool up to 8 hours
- Notes: not recommended for dishwasher cleaning.
  Please check our website for latest colors!

Mugs



Black
360 ml 163911



Turquoise
360 ml 163912



Red
360 ml 163913



Purple
360 ml 163914

Tumblers



Black
480 ml 163920



Pink
480 ml 163919

For optimal results, we recommend a CO_2 laser.

Laserable Hip Flask



Material Features

Material: high-grade 304 stainless steel
Finish: matte
Capacity: 240 ml

- Made out of high-grade 304 stainless steel
- Colored coating that can be easily laser engraved
- Personalizing the hip flask by adding a special image or artwork with a laser will create the perfect gift for many special occasions
- Whether for a fisherman, a hunter, at the Christmas market or for a stag party - a personalized hip flask is definitely a highlight
- Notes: not recommended for dishwasher cleaning.
  Please check our website for latest colors.



Black
240 ml 158407



Mint
240 ml 158409



Pink
240 ml 158408



Silver*
240 ml 158405

*For a black laser engraving on blank stainless steel using a CO_2 laser we recommend the use of our marking solutions (e.g. markSolid spray/paste). Alternatively, a black marking can be created with a fiber laser

Aluminum Tags (Pet tags, Rounds)



Material Features

Material: Anodized Aluminum (except military tag stainless steel)
Size: available in a wide range of sizes, shapes and colors
Package quantity: pack of 20 pieces

- When laser engraved, the engraving appears in white
- Engraving with a mechanical engraving machine is possible – in this case the aluminum core will appear in silver
- Create a personalized label
- Ideal as a gift, giveaway or a souvenir

Heart with hole



Small: 24 x 20mm,
Hole size approx. 3,0 mm
Large: 38 x 33 mm
Hole size approx. 3,0 mm

Color	Order No. small	Order No. large
black	122244	122235
blue	122245	122237
red	122246	122238
gold	122248	122239
green	122249	122240
pink	122250	122241
violet	122251	122242
silver	122252	122243

Round with loop



Diameter 25 mm
Hole size approx. 3,0 mm

Color	Order No.
black	122172
blue	122173
red	122174
gold	122175
green	122176
pink	122177
violet	122178
silver	122179

Round with hole



Small: Diameter 25mm
Hole size approx. 3,0 mm
Large: diameter 30 mm
Hole size approx. 3,5 mm

Color	Order No. small	Order No. large
black	122188	122180
blue	122189	122181
red	122190	122182
gold	122191	122183
green	122192	122184
pink	122193	122185
violet	122194	122186
silver	122195	122187

Dog bone



Small: 21 x 31mm
Hole size approx. 2,5 mm
Large: 40 x 27 mm
Hole size approx. 3,5 mm

Color	Order No. small	Order No. large
black	122205	122197
blue	122206	122198
red	122207	122199
gold	122208	122200
green	122209	122201
pink	122210	122202
violet	122211	122203
silver	122212	122204

Military tag



50 x 29mm,
Hole size approx. 3,0 mm

Color	Order No.
black	122253
blue	122254
red	122255
gold	122256
green	122257
pink	122258
violet	122259
silver	122260
Stainless steel blank	122261

Rounds



Material Features

Material: aluminum, plastic
Finish: gloss, matte
Size: 20 mm / 25 mm / 30 mm / 35 mm / 40 mm / 50 mm diameter
Minimum order quantity: 25 pieces

- Individual round blanks in different sizes, with or without drill hole
- Also available self-adhesive
- Other plastics such as TroLase and aluminum with thickness 0,5 mm on request
- Ideal for labels or type plates

	Diameter	Color
Aluminum natural matte	20 mm	natural
1,0 mm thickness	25 mm	natural
	30 mm	natural
	35 mm	natural
	40 mm	natural
	50 mm	natural
Aluminum natural gloss	20 mm	natural
1,0 mm thickness	25 mm	natural
	30 mm	natural
	35 mm	natural
	40 mm	natural
	50 mm	natural
Aluminum colored matte	20 mm	colored
1,0 mm thickness	25 mm	colored
	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored
Aluminum colored gloss	20 mm	colored
1,0 mm thickness	25 mm	colored
	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored
Plastic:	20 mm	colored
TroPly and TroPly Metallic	25 mm	colored
1,6 mm thickness	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored

Linen Books



Material Features

Material: linen-bound hardcover, high-quality cream-colored white paper
Finish: matte
Sheet size: B5 (18,5 x 25,5 mm)

- Impress your customers with a personalized engraving on a high-quality linen book
- Engrave the books for special occasions such as weddings, birthdays, Mother's or Father's Day or christenings
- 144 unprinted pages are also perfect as a guest book, baby book, recipe book or as a diary
- Manufactured in accordance with the best bookbinding traditions
- Note: Please check our website for latest colors!



Burgundy
B5 150644



Plum
B5 150643

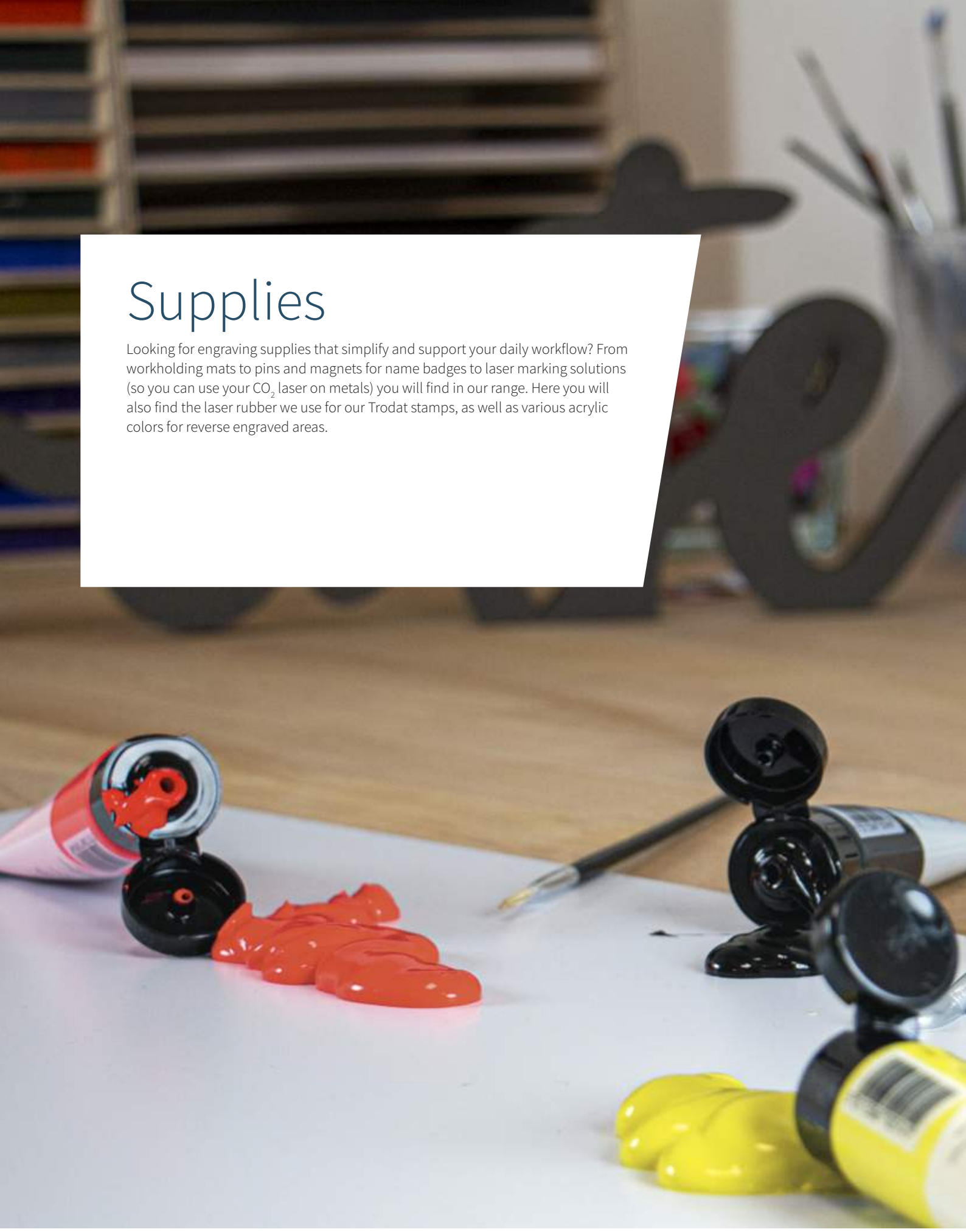


Marine
B5 150645

Cream
B5 150646



Light blue
B5 150647



Supplies

Looking for engraving supplies that simplify and support your daily workflow? From workholding mats to pins and magnets for name badges to laser marking solutions (so you can use your CO_2 laser on metals) you will find in our range. Here you will also find the laser rubber we use for our Trodat stamps, as well as various acrylic colors for reverse engraved areas.


59ml 2US fl. oz.

Signage Mounting Devices



Material Features

Material: solid stainless steel
Finish: matte

- Use these wall distance holders for high-quality signs
- Alternative sizes and fixing options offer a wide range of sign- and mounting options
- Screw caps are the easy to use alternative to give a high-quality appearance to a regular screw
- Trotec materials can be ordered cut to size with drilled holes

Distance holder R15-15-FL and R20-20-FL

Stainless matte, round, flat head, left-hand thread



Product	Size	Package options	Order No.
R15-15-FL	ø 15mm, wall distance 15mm, sign hole 11 mm, Thickness of sign 2–5 mm	4 pieces, mounting screws	128994
R20-20-FL	ø 20mm, wall distance 20mm, sign hole 13mm, Thickness of sign 3–18 mm	4 pieces, mounting screws	128999

Distance holder S25-25-FK

Stainless matte, square, flat head, hex key fixing



Product	Size	Package options	Order No.
S25-25-FK	ø 25mm, wall distance 25mm, sign hole 16mm, Thickness of sign 2–10 mm	4 pieces, mounting screws + hex key	128997

Distance holder E16-16-FK

Stainless matte, round, flat head, edge grip, hex key fixing



Product	Size	Package options	Order No.
E16-16-FK	ø 16mm, wall distance 16mm, Thickness of sign 3mm	4 pieces, mounting screws + hex key	128995

Distance holder R20-15-FK

Stainless matte, round, flat head, hex key fixing



Product	Size	Package options	Order No.
R20-15-FK	ø 15mm, wall distance 20mm, sign hole 11mm Thickness of sign 1–12mm	4 pieces, mounting screws + hex key	128996

Screw caps

Stainless matte, round screw cap, left-hand thread



Product	Size	Package options	Order No.
R15/3.5-FL	ø 15mm, screw size 3,5mm	Pack of 20 pieces incl. screw-holder + cap	129007
R18/4.5-FL	ø 18mm, screw size 4,5mm		129008

Laser marking solutions



Material Features

Material: pigments and particles embedded in a carrying liquid
Usage: when laser marked, the particles melt together with the surface of the core material (e.g. metal), leaving a permanent dark marking
Consumption: recommended within 6 months after delivery

- By applying the spray or paste on the blank surface (metal, glass, ceramic), CO_2 lasers, as well as fiber or Nd:YAG lasers, produce a permanent black marking
- This marking is highly resistant to mechanical and chemical stresses as well as high temperatures
- High contrast and resolution can easily be achieved
- Perfect for bar coding, product serialisation, logos or individual pieces

Laser marking metals

	Product	Size	Order No.
aerosol	markSolid Spray Metal 114*	300 ml	57792
	CerMark LMM 6000	340 g	4767
	Thermark LMM 14	170 g	15891
paste	markSolid Paste Metal 015	50 g	110200
	markSolid Paste Metal 015	100 g	110201
	CerMark LMM 6000	250 g	48391
tape	LMM 6018 Tape	25 mm x 15 metres	58243
	LMM 6018 Tape	50 mm x 15 metres	64752

Laser marking ceramics

	Product	Size	Order No.
aerosol	CerMark Ultra Spray	340 g	175645

* Spray not recommended for airfreight

How to use laser marking solutions



1. Preparation

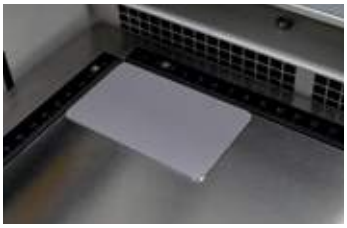
- **Surface Cleaning:** Product needs to be applied directly on the blank surface (metal, glass, ceramic). The surface has to be dry and clean, free of dust, grease, silicone, etc.
- **Spray:** Shake the spray well to make sure solid sediments are dissolved.
- **Pastes:** Dilute the paste with ethanol (alcohol) or water according to the description on the product label. For curved surfaces reduce the grade of dilution.



2. Applying

The more evenly and the more accurately you apply the product onto the surface, the better results you achieve. The principle „less is more“ applies often in regard to the layer thickness.

- **Spray:** Spray from 20 - 30 cm distance
- **Paste:** Apply with brush, foam or airbrush



3. Drying

The coating must be completely dry before starting the laser marking. It usually takes 1–2 minutes when dried by air, but a hot air blower (e.g. a simple hair dryer) can reduce the drying time.
Tip: You may reduce the drying time by putting the work piece in the laser with exhaust turned on.



4. Laser Marking

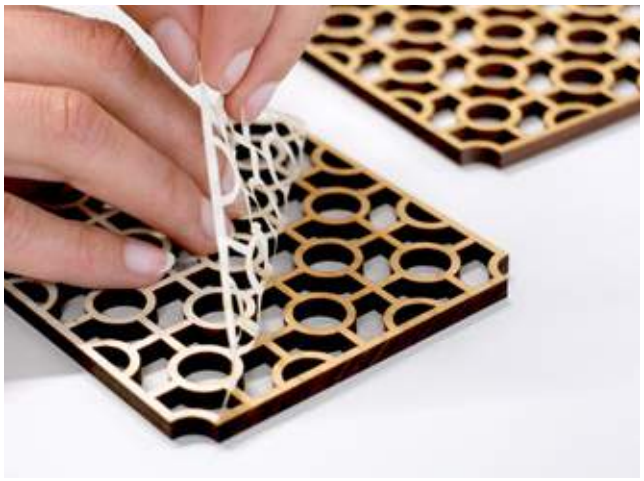
The products can be used for marking with CO_2 lasers, Nd:YAG lasers and fiber laser, to name a few. Differences in laser power, wave length and other factors influence the final settings required. After laser marking, excessive coating can be removed by wiping with a damp cloth or by washing with water.

- Light-grey to brown results indicate that too much laser power or too little marking speed were used.
- If the marking can be rubbed off, too little power or too high laser speed can be the cause.
- The same result may occur if the coating is thicker than it should be, or if the material surface is not free of oil or dirt.

Our recommendations

Product	Application
markSolid Paste Metal 015	Black marking on blank metal (stainless steel, brass, etc.)
50 g, 100 g	Paste is suitable for application by brush, especially for smaller areas, or by airbrush.
markSolid Spray Metal 114*	Black marking on blank metal (stainless steel, brass, etc.)
300 ml	Using a spray might be the easiest way for an even coating, especially for larger areas.

TroMask



Material Features

Material: paper-based, self-adhesive masking tape
Size: 610 mm x 100 m

- For beautiful cutting results and to avoid smudge marks
- Especially with wood, for example, you save a lot of time for cleaning the material after the laser process
- Adheres easily to surfaces
- Can be removed effortlessly and without leaving any residue without damaging the surface

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Laser Masking Paper
610 mm x 100 m 153614

TroMask is a Laser Masking Paper that:
- Offers very good results especially in keeping the material around cut or engraved areas clean
- Can be easily removed after the cutting process
- Helps to reduce working time, accordingly save costs.

Color Fillings



Material Features

Material: highly versatile, water-based acrylic colors
Application: all colors can be thinned with water to pale washes, or used directly from the pot or tube

- Specially designed to use on laser engraved plastics our acrylic filler paints will not affect nor “craze” the lasered area
- Fill reverse engraved signs with acrylic colors and create long-lasting, colourful, multi-color signs
- Offer excellent light-fastness, permanence, durability and covering power
- Create color effects with individually mixed colors

Acrylic Paint

	Color	Size / Can	Order No.
	Black	59 ml	146419
	Red	59 ml	146420
	Bright Red	59 ml	146488
	Blue	59 ml	146483
	Silver	59 ml	146484
	Gold	59 ml	146487
	Bright Pink	59 ml	146489
	Yellow	59 ml	146486
	White	59 ml	146421
	Green	59 ml	146485

Laser Rubber Sheets



Material Features

Material: Trodat stamp rubber
Sheet size: A4, A3

- Has been specially developed to deliver the best engraving results and highest productivity
- Choose from our laser rubber range for various stamp applications
- Regardless of whether you want to save production time, or you want to reduce odours in your production area, Trodat is the right laser rubber for your exact needs
- Trodat's laser rubbers are completely harmless with regard to occupational health and safety



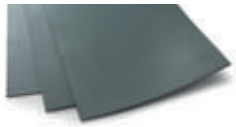
Product	Size	Color	Order Number
AERO+, AERO	A4 / 2,3mm	light grey (850211)	131011 (A4) Aero+
Fastest odourless laser rubber	A4 / 5mm	light grey (850211)	144249 (A4) Aero+
• Low odour while engraving	A3 / 2,3mm	light grey (850211)	130975 (A3) Aero+
• Very easy to clean	A4 / 2,3mm	light grey (850208)	34192 (A4) Aero
• 52° (Aero+), 60° (Aero) Shore-A	A3 / 2,3mm	light grey (850208)	36877 (A3) Aero



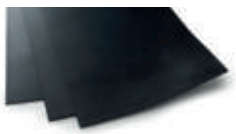
TEMPO	A4 / 2,3mm	orange (850206)	34242
Speed laser rubber			
• Up to 21% faster than standard laser rubber			
• Excellent engraving and imprint quality			
• 55° Shore-A			



ECO	A4 / 2,3mm	green (850202)	34244
Ecological laser rubber from natural rubber			
• Made from 100% natural rubber			
• 55° Shore-A			
• water-based ink			



CLASSICO	A4 / 2,3mm	grey (850205)	34248
Reliable standard laser rubber			
• Solvent-resistant			
• 60° Shore-A			



OLIO	A4 / 2,3mm	black (850203)	34246
Oil-resistant laser rubber			
• No expansion with oil-based inks			
• 55° Shore-A			

Pins and Magnets



Material Features

Package quantity: 20 pieces

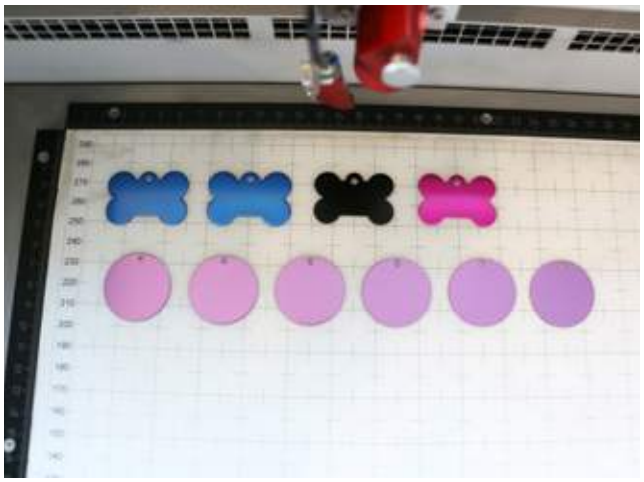
- Offer your customers an extra service by providing finished badge fixing solutions
- Create name signs by engraving laser materials and using these pins and magnets for the reverse side





Size	Description	Order No.
42 x 7,5 mm	Pin white with adhesive	3603
51 x 9,5 mm	Pin with clutch and adhesive	9881
45 x 13 mm	Magnet large	3611
33 x 12 mm	Magnet small	12635

Workholding Mat



Material Features

Material: thin plastic with a special coating on both sides
Size: various sheet sizes for different laser bed sizes

- Holds material flat on the table - no tape, clamps or additional adhesives are required
- Allows laser and rotary users without a vacuum table to hold down a workpiece and prevent it from moving while operating
- Also recommended for applications where the vacuum table cannot be fully utilized – for example when marking or engraving a high number of small pieces
- Material can be released easily again

Seklema Workholding Mat

Product (Cut to size)	Size
Seklema 67064	1200 x 600 x 3 mm
Seklema 67064 (1/2)	600 x 600 x 3 mm
Seklema 67064 (1/4)	600 x 300 x 3 mm

Trotec Workholding Mat

Product (Cut to size)	Size
Trotec 126983	1220 x 610 x 3 mm
Trotec 126983 (1/2)	610 x 610 x 3 mm
Trotec 126983 (1/4)	610 x 305 x 3 mm

A workholding mat is a reusable mat, that helps streamlining the production process:

- Holds material flat and in position if there is no a vacuum table
- Better fixation of small items which are hard to pin down by vacuum table
- Speeds up production
- Long lifetime due to “self-healing” surface and two usable sides
- Can be easily cleaned with only a soft sponge and water
- Various sheet sizes available to fit different laser bed sizes

Advertising materials



Material Features

Material: modified acrylic, cast acrylic, wood
Usage: advertising materials for your customers to support you with your business

- A key element of Trotec's strategy is helping its customers become more profitable and placing customer needs at the center of its core values
- Now you can order a sample binder with a lot of different materials, colour fans and color chains to present your customers a wide range of high-quality products in different colors
- Order quality samples that your customers can touch and see in person

TroLase Series Color fans



Product	Size	Order No.
Color fan TroLase	70 x 30 mm	92488
Color fan TroLase Metallic		92489
Color fan TroLase Thins		92490
Color fan TroLase Reverse		92491
Color fan TroLase Metallic Plus		118063

TroGlass Color chains



Product	Size	Order No.
Color chain TroGlass Color Gloss	50 x 50 mm	117809
Color chain TroGlass Satins		117810
Color chain TroGlass Mirror		146539
Color chain TroGlitter		146140
Color chain TroGlass Pastel		161079
Color chain TroGlass Neon		162833

More Color fans



Product	Size	Order No.
Color fan MDF Veneer	70 x 30 mm	120783
Color fan Solid Wood	70 x 30 mm	120784
Color fan LaserPaper	100 x 60 mm	139443
Color fan LaserLeather	100 x 60 mm	166204

Sample Binder



Product	Size	Order No.
Sample Binder Laser (contains real materials of our TroLase and TroGlass Series, Metals and Wood)	250 x 210 mm	99218
Sample Binder Full (contains all from S. B. Laser and additionally the TroPly Series)		99235
Sample Binder without Metals (contains all from S. B. Full except all Metals)		147273

	Material		Engraving		Use		Ply			Handling		
			Laser	Mechanical engraving	Exterior	Interior	1	2	3	Front	Reverse engraving (optional colour fill)	Scores
Laser + Rotary	TroLase	6	●	●	●	●		●	●	●		●
	TroLase Metallic	8	●	●		●		●		●		●
	TroLase Metallic Plus	9	●	●	●	●		●		●		●
	TroLase Reverse	10	●	●	●	●		●			●	●
	TroLase ADA Signage	11	●	●	●	●	●			●		●
	TroLase Thins	12	●	●		●	●	●		●		●
	TroLase Textures	14	●	●	●	●		●		●		●
	TroLase Lights	15	●	●		●		●		●		●
	TroLase Foil	16	●	●	●	●		●		●		●
	LaserFlex	17	●		●	●	●				●	
Rotary	TroPly	20		●		●		●		●		●
	TroPly Metallic Plus	21		●		●		●		●		●
	TroPly Ultra	22		●	●	●	●	●	●	●		●
	TroPly Ultra Reverse	24		●	●	●		●			●	●
	TroPly Satins	25		●		●		●		●		●
Acrylic	TroGlass Color Gloss	28	●	●	●	●	●			●	○	
	TroGlass Satins	30	●	●	●	●	●			●	○	
	TroGlass Reverse	32	●	●	●	●	●			○	●	
	TroGlass Mirror	33	●	●		●	●			○	●	
	TroGlass Clear	34	●	●	●	●	●			●	●	
	TroGlass XT	35	●	●	●	●	●			●	●	
	TroGlitter	36	●	●		●	●			●	○	
	TroGlass Pastel	37	●	●	●	●	●			●	●	
	TroGlass Neon	38	●	●	●	●	●			●	●	
Metal	Anodized Aluminum	42	●	●	●	●	●			●		
	DuraBlack®	44	●		●	●	●			●		
	AlumaMark®	45	●			●	●			●		
	Stainless Steel	46	●	●	●	●	●			●		
Wood	Solid Wood	50	●	●		●	●			●		
	Wood Veneer	51	●	●		●	●			●		
	Plywood	52	●	●		●	●			●		
	MDF	53	●	●		●	●			●		
	TroCraft Eco	54	●			●	●			●		
	LaserCork	55	●			●	●			●		
Leather	LaserLeather	57	●			●		●		●		
Paper	LaserPaper	60	●			●	●			●		

Finishing

Material		Saws	Drills	Guillotine	Laser Cutting	Bevels	Hot Bendable	Screen printing	Bonding	ADA Compliant	Hot Stamping
TroLase	6	●	●	●	●	●	●	●	●		●
TroLase Metallic	8	●	●	●	●	●	●	●	●		●
TroLase Metallic Plus	9	●	●	●	●	●	●	●	●		●
TroLase Reverse	10	●	●	●	●	●	●	●	●		●
TroLase ADA Signage	11	●	●	●	●	●	●	●	●	●	●
TroLase Thins	12	●	●	●	●			●	●		●
TroLase Textures	14	●	●	●	●	●	●	●	●		●
TroLase Lights	15			●	●				●		●
TroLase Foil	16	●	●	●	●			●	●		●
LaserFlex	17			●	●						
TroPly	20	●	●	●		●	●	●	●		●
TroPly Metallic Plus	21	●	●	●		●	●	●	●		●
TroPly Ultra	22	●	●	●	●	●	●	●	●		●
TroPly Ultra Reverse	24	●	●	●	●	●	●	●	●		●
TroPly Satins	25	●	●	●		●	●	●	●		●
TroGlass Color Gloss	28	●	●		●	●	●	●	●		●
TroGlass Satins	30	●	●		●	●	●	●	●		●
TroGlass Reverse	32	●	●		●	●	●	●	●		●
TroGlass Mirror	33	●	●		●	●		●	●		
TroGlass Clear	36	●	●		●	●	●	●	●		●
TroGlass XT	35	●	●		●	●	●	●	●		●
TroGlitter	36	●	●		●	●	●	●	●		●
TroGlass Pastel	37	●	●		●	●	●	●	●		●
TroGlass Neon	38	●	●		●	●	●	●	●		●
Anodized Aluminum	42	●	●	●		●		●	●		
DuraBlack®	44	●	●	●		●					
AlumaMark®	45	●	●	●		●					
Stainless Steel	46	●	●	●		●		●	●		
Solid Wood	50	●	●		●	●		●	●		
Wood Veneer	51	●	●		●	●		●	●		
Plywood	52	●	●		●	●		●	●		
MDF	53	●	●		●	●		●	●		
TroCraft Eco	54	●	●		●	●		●	●		
LaserCork	55	●			●			●	●		
LaserLeather	57			●	●			●	●		
LaserPaper	60				●			●	●		

Laser + Rotary
Rotary
Acrylic
Metal
Wood
Leather
Paper

Speedy Laser Engraver

Profitability by Design



The Speedy laser engraving and cutting systems are the perfect choice both for entry level users as well as professional engravers. „Speedy“ – the fastest and most productive laser machines in the market: By processing at maximum speed of 4.3 m/sec and acceleration of 5g the Speedy is designed to increase your production efficiency. Thanks to the closed construction, essential components are protected from dirt and dust.

This is why you can operate without virtually any maintenance and cleaning requirements. This results in higher up-time and lowest cost of ownership. All platform sizes from 610 x 305 mm up to 1016 x 610 mm are available with a CO_2, a fiber or even both laser sources in one laser system. The patented flexx function enables endless application possibilities. Use both laser sources in one job without having to change the laser source, the lenses or the focus manually.



Personalize gifts like bottles or mugs



Finest details on leather items



Engrave signs with Trotec materials

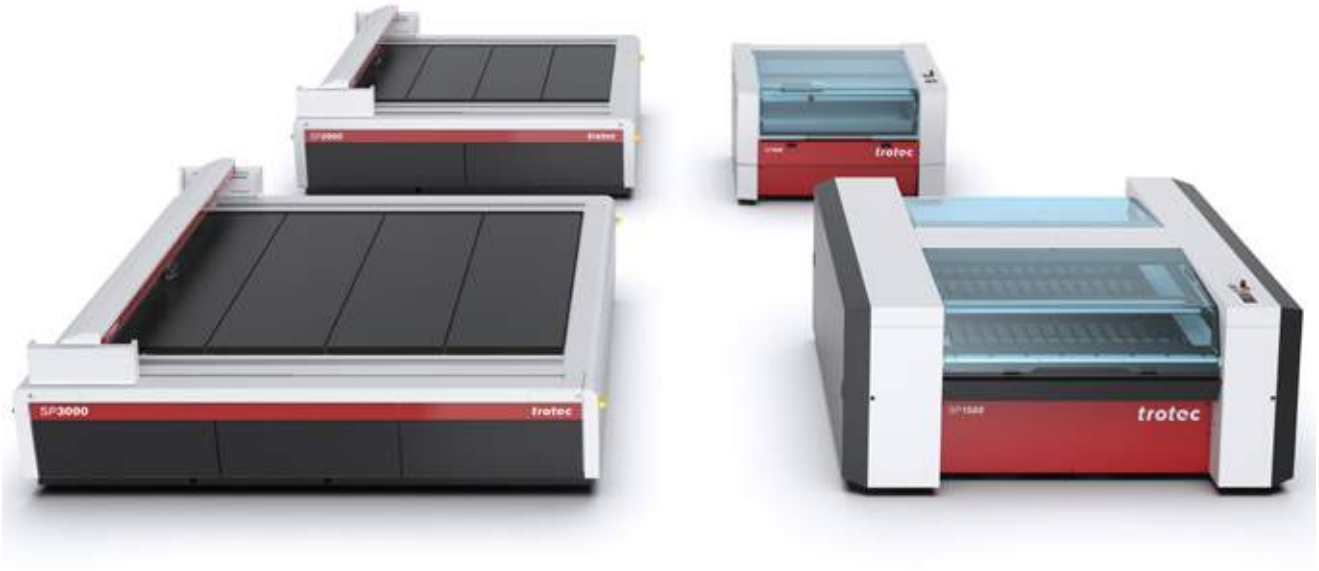
Expand your business

Speedy Laser Machines are the perfect tool for a variety of materials. Virtually any design can be realized with the laser. For example stamps can be produced within minutes and series production is also significantly streamlined.

Customize honory prizes such as awards or trophies, personalize promotional items or discover new possibilities to expand your business.

SP Laser Cutter

Leading Large Format Laser Cutting



The SP Series is the right choice for large format CO_2 laser cutting systems. The highly efficient flatbed laser plotters are ideal for demanding large format cutting applications in plastics, wood, textiles and many more. Highest laser cutting speed, the four-sides access and Tandem Assist ensure maximum productivity. For the SP series laser cutters Trotec developed a unique, multifunctional table concept.

The ideal table for every application can be selected and replaced easily and quickly. The working areas of SP laser cutters provide enough space for all standard sheet sizes in use today – from 1.245 x 710 mm of the SP500 up to 2.210 x 3.210 mm of the SP3000. Acrylics, textile, paper, cardboard or wooden sheets can be processed efficiently and cost-saving. The SP Series is 100% developed and manufactured in Austria.



Print & cut signs with unusual shapes



Flame-polished result. Cut up to 40mm acrylic.



Laser cutting of MDF furniture.
Within seconds from design to reality.

Make your production more efficient

Laser cut displays or POP materials out of acrylics with glass-clear cut edges without additional material finishing. And besides save up to 88% of acrylics processing costs. Use the laser contour cutting of high quality printed materials like acrylics, cardboard or wood.

Whether intricate paper forms, logos or images, the results inspire with incredible detail, precision and quality. Offer new products and services and achieve more profit!

SpeedMarker
Laser marking machines

Created for Automation



The use of the laser markers of the SpeedMarker series leads to enormous productivity, supports automation processes and inspires by the simple handling - both in data preparation and in daily work. The laser processing cells also offer maximum flexibility in terms of size and number of components.

Especially with SpeedMarker 1300, SpeedMarker 1350 and SpeedMarker 1600, individual large or heavy components can be handled just as easily as a large number of small components in trays. Complex marking sequences are efficiently created with the SpeedMark® software thanks to visual programming and predefined program modules. SpeedMarker series for the automated and precise marking of various plastics and metals.



Industrial tags for machines and parts



Code marking on difficult placements



Durable marks a part´s lifetime long

Durable. Economical. Flexible

The use of SpeedMarker marking lasers supports automation processes. Due to the simple laser marking of dynamic data and infinite possibilities in AdvancedScripting®, the SpeedMarker series is exactly the right choice for machine manufacturing, electronic industry and job shoppers.

Individual components as well as large batch sizes are marked with a Galvo laser class 2 system for complete traceability, brand communication or with functional markings.

Price list

Contact us - we are happy to send you more information and our price list!

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Any color deviations between the images shown in the catalog and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

Please find our latest product range on our website.



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